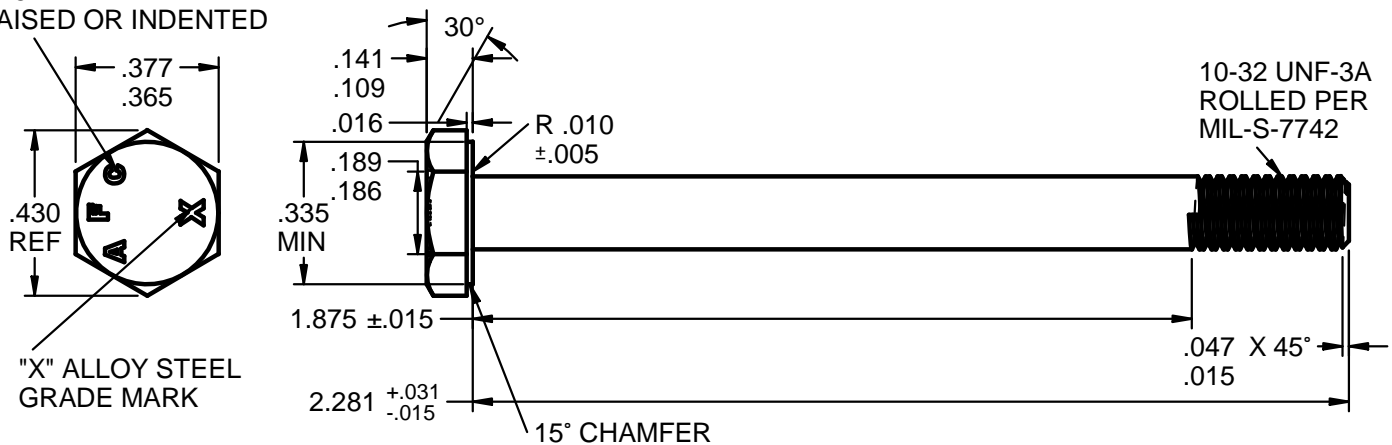


MANUFACTURERS  
"AFC" LOGO  
.025 MAX  
RAISED OR INDENTED



SCALE: 2X

**DESIGN NOTES: AN3-22A AIRFRAME BOLT**

1. LENGTH 2-9/32" (2.281"), GRIP 1-7/8" (1.875"), THREAD 10-32 UNF-3A.
2. PROCUREMENT SPECIFICATION NASM6812.
3. PREFERRED MATERIAL ALLOY STEEL PER PROCUREMENT SPECIFICATION.  
UNS G40370 AMS6300 DFAR EXEMPT  
UNS G87400 AMS6322 DFAR APPLIES  
UNS G41400 AMS6382 DFAR APPLIES  
UNS G41300 AMS-S-6758 DFAR APPLIES
4. HEAT TREAT AMS-2759 HRC 26-32.
5. FINISH CADMIUM PLATED PER AMS-QQ-P-416, TYPE 2 (YELLOW), CLASS 2.
6. THREADS 10-32 UNF-3A ROLLED PROCESS PER MIL-S-7742.
7. TENSILE 2,210 LBS. [9,830 N] MIN.
8. YIELD 1,690 LBS. [7,517 N] MIN.
9. SINGLE SHEAR 2,125 LBS. [9,415 N] MIN. SHORT LENGTH N/A.

EXAMPLE PART NUMBER

AFC 3-22 C2 CADMIUM TYPE 2 YELLOW PLATING  
AFC 3-22 C1 CADMIUM TYPE 1 PLAIN WHITE PLATING  
AFC 3-22 TDC THERMAL DIFFUSION COATED ASTM A1059

↑ FINISH  
↑ LENGTH 2.281"  
↑ BODY SIZE & THREAD .190-32 UNF-3A  
↑ MANUFACTURER AIRFASCO



ACTUAL SIZE

**UNCONTROLLED**

CONFORMS TO: NASM3 THRU NASM20  
PART NUMBER: AN3-22A

DIMENSIONS ARE IN INCHES AND TOLERANCES ARE AS SHOWN BELOW. DIMENSIONAL TOLERANCES AND SYMBOLS PER ANSI Y14.5M-1982	PROPRIETARY PARTS SHOWN IN THIS DRAWING ARE THE SUBJECT OF ISSUED UNITED STATES AND FOREIGN PATENTS AND PATENTS PENDING. UNAUTHORIZED REPRODUCTION AND/OR DISTRIBUTION OF THIS DRAWING IS STRICTLY PROHIBITED.		<b>AIRFASCO.com</b> 2655 HARRISON AVE SW, CANTON, OHIO 44706 USA	
	APPROVALS DRAWN C.D. DATE 6/10/13 CHECKED T.W. DATE 6/10/13 ENG APPR B.E. DATE 6/10/13 MGR APPR D.D. DATE 6/10/13		PART NUMBER: AN3-22A_AFC3-22C2	REV
ANGLES ±5° .XX ±.03" .XXX ±.010" .XXXX ±.001"	SIZE A MATERIAL: 4037 / 8740 OR AS NOTED		EST. WEIGHT: .020 / EACH LBS. [9.5 g]	
SCALE: 2X		DRAWING NUMBER: AN3-22A_AFC3-22C2 SHEET 1 OF 1		