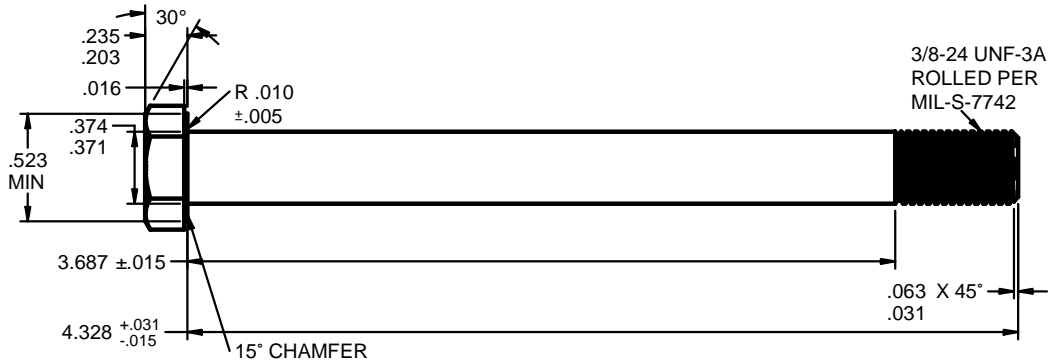
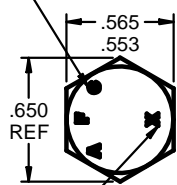


MANUFACTURERS  
"AFC" LOGO  
.025 MAX  
RAISED OR INDENTED



SCALE: 1X

**DESIGN NOTES: AN6-5A AIRFRAME BOLT**

1. LENGTH 4-21/64" (4.328"), GRIP 3-11/16" (3.687"), THREAD 3/8-24 UNF-3A.
2. PROCUREMENT SPECIFICATION NASM6812.
3. MATERIAL ALLOY STEEL PER PROCUREMENT SPECIFICATION.  
UNS G40370 AMS6300 DFAR EXEMPT  
UNS G87400 AMS6322 DFAR APPLIES  
UNS G41400 AMS6382 DFAR APPLIES  
UNS G41300 AMS-S-6758 DFAR APPLIES
4. HEAT TREAT AMS-2759 HRC 26-32.
5. FINISH CADMIUM PLATED PER AMS-QQ-P-416, TYPE 2 (YELLOW), CLASS 2.
6. THREADS 3/8-24 UNF-3A ROLLED PROCESS PER MIL-S-7742.
7. TENSILE 10,100 LBS. [44,927 N] MIN.
8. YIELD 7,740 LBS. [34,429 N] MIN.
9. SINGLE SHEAR 8,280 LBS. [36,831 N] MIN. SHORT LENGTH N/A.



EXAMPLE PART NUMBER

AFC 6-42 C2 CADMIUM TYPE 2 YELLOW PLATING  
AFC 6-42 C1 CADMIUM TYPE 1 PLAIN WHITE PLATING  
AFC 6-42 TDC THERMAL DIFFUSION COATED ASTM A1059

↑ FINISH  
↑ LENGTH 4.328"  
↑ BODY SIZE & THREAD .375-24 UNF-3A  
↑ MANUFACTURER AIRFASCO

**UNCONTROLLED**

CONFORMS TO: NASM3 THRU NASM20  
PART NUMBER: AN6-42A

DIMENSIONS ARE IN INCHES AND TOLERANCES ARE AS SHOWN BELOW. DIMENSIONAL TOLERANCES AND SYMBOLS PER ANSI Y14.5M-1982	PROPRIETARY PARTS SHOWN IN THIS DRAWING ARE THE SUBJECT OF ISSUED UNITED STATES AND FOREIGN PATENTS AND PATENTS PENDING. UNAUTHORIZED REPRODUCTION AND/OR DISTRIBUTION OF THIS DRAWING IS STRICTLY PROHIBITED.		<b>AIRFASCO.com</b> 2655 HARRISON AVE SW, CANTON, OHIO 44706 USA	
	APPROVALS DRAWN M.B. CHECKED T.W. ENG APPR B.E. MGR APPR D.D.		DATE 3/21/2014 3/21/2014 3/21/2014 3/21/2014	
ANGLES ±5° .XX ±.03" .XXX ±.010" .XXXX ±.001"	PART NUMBER: AN6-42A_AFC6-42C2		REV	
SIZE A		MATERIAL: 4037 / 8740 OR AS NOTED		EST. WEIGHT: .145 / EACH LBS. [66.2 g]
SCALE: 1X		DRAWING NUMBER: AN6-42A_AFC6-42C2		SHEET 1 OF 1